



# THICKNESS TESTER

Model: TH-11

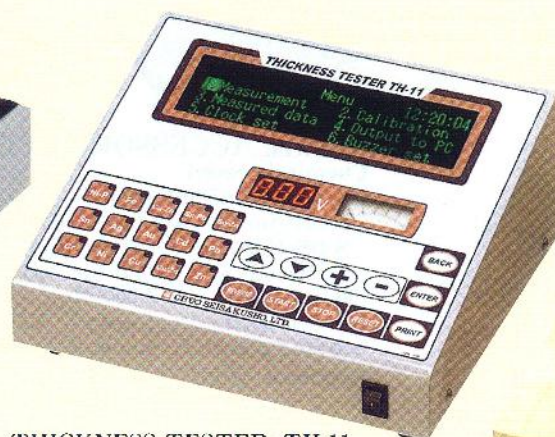


Interface: RS232C

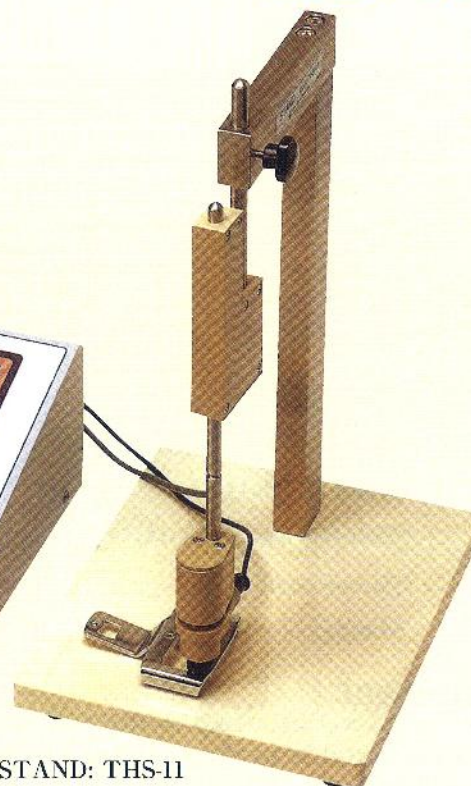
Data Management Software (Option)  
DENSHO DORI TH



PRINTER: THP-11A  
(Option)



THICKNESS TESTER: TH-11  
(Main Unit)



STAND: THS-11

**Necessary for Quality Control on Coating • Shipping and acceptance inspection •  
Research & Development Tools  
Data Storing, Searching and Editing through communication to the personal computers**

## ★ Features

- Applicable to the thickness of almost alloy metallic coating: copper, nickel, chrome, zinc, tin, silver, gold, copper-zinc alloy and tin-lead alloy, further, cadmium, electroless nickel (Ni-P), tin-zinc alloy, lead and iron using an optional suitable electrolyte
- Readily measurement with displayed messages
- Any error quickly displayed as a message
- Messages available in either English or Japanese, please request at your order
- Connectable to the personal computer to store, search, print, edit measured data and create any report in real time  
Up to 50 data stored and searched on the tester alone
- Automatically setting the gasket calibration data, calculating alloy change conversion and de-electrolytic operation
- This tester measurement conformed to JIS H8501 and ISO 2177

## ★ Specifications

### 1) THICKNESS TESTER Model: TH-11

Testing System: Limited area coulometric testing method  
Measurement Area: Gasket-L: 10mm<sup>2</sup>  
Gasket-S: 5mm<sup>2</sup>  
Thickness Range: 2.0-400.0μm divided by 0.1 unit  
0.05-4.00μm divided by 0.01 unit  
Guaranteed Range: 4.0-30.0μm divided by 0.1 unit  
0.40-2.00μm divided by 0.01 unit  
Measurement Accuracy: +5%  
Electronic Measurement Accuracy: ±0.5%  
Measurement Rating: 0.2μm/sec. at 0.1 unit...  
for Cu, Ni, Zn, Sn, Cu-Zn, Sn-Pb, Sn-Zn  
0.1μm/sec. at 0.1 unit...  
for Cr, Cu/Zn, Ag, Au, Pb, Fe, Cd, Ni-P  
0.02μm/sec. at 0.01 unit...  
for all the above material  
Interface: Centronics for the printer, RS232C for the personal computer  
Power source: Single-phase, AC90-260V, 50/60 Hz, 35VA or less  
Ambient Temperature: 10-40°C  
Weight: 2.3 kg  
Dimensions: W250×D215×H110mm

### 2) PRINTER Model: THP-11A (Option)

System: Terminal dots/serial print  
Printing items: Measurement date, plating type, substrate, configuration, coating thickness and measurement condition  
Recording sheet: BS-80-15 W80×L15000mm  
Interface: Centronics standard  
Power source: Dedicated AC adapter, 4 Alkaline AA batteries or 6 Ni-MH AA batteries  
Weight: 450g  
Dimension: W134×D180×H60mm  
Accessories: Printer cable(1.8m), Vinyl cover, Dedicated adapter

### 3) DATA MANAGEMENT SOFTWARE: DENSHO DORI TH (Option)

Software Task: Data collecting, displaying, researching, printing and managing the customer work list  
Signal Input / Output: RS232C  
Components: CD-ROM, 1×1.8m interface cable  
Applicable Personal Computer: PC/AT compatible (DOS/V machine)  
Applicable OS: Microsoft Windows 2000/XP

**An example of the printed report****[ Thickness measurement result ]**

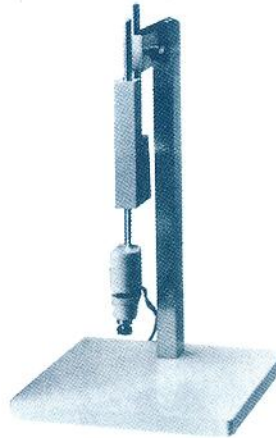
Date: 01.05.09 16:26  
 Coating: Ni  
 Substrate: Fe  
 Form: Plate  
 Thickness: 10.1  $\mu$ m

**[ Condition ]**

- |                    |                  |
|--------------------|------------------|
| 1. Gasket: L       | 2. Unit: 0.1     |
| 3. Sens: AUTO      | 4. Ratio:        |
| 5. Auto-reverse: — | 6. Passivity: ON |

**STAND:THS-11**  
 (195<sup>W</sup>x245<sup>D</sup>x340<sup>H</sup>mm)

**ACCESSORIES:THA-11**  
 (400<sup>W</sup>x280<sup>D</sup>x145<sup>H</sup>mm)

**\* Standard Kit**

- Main Unit (TH-11) . . . . . 1
- Stand (THS-11) . . . . . 1
- Accessories (THA-11) . . . . . 1
- Power cord . . . . . 1
- Manual . . . . . 1

**\* Contents: ACCESSORIES (THA-11)**

- Chemicals case: 1
- Electrolyte: 250ml: each 1
  - S-101 (for Cu, Ag, Cu-Zn, Sn-Pb), S-103 (for Zn), S-104 (for Cr, Sn)
  - S-105 (for Ag), S-106 (for Cr), S-107 (for Ni), S-108 (for Cu/Zn)
  - S-110 (for Sn), S-111 (for Au)
- Peeling agent: N-10 250ml: 1
- Service bottle: 10, Cell-L: 1, Cell-S: 1, Gasket-L: 5, Gasket-S: 5
- Stirring piece: 2, Standard thickness plate: 2
- [Optional Electrolyte: S-102 (for Cd), S-201 (for Ni-P), S-205 (for Sn-Zn), S-206 (for Pb), S-207 (for Fe)]

**Measurement**

Apply the gasket attached to the cell to the coated surface to limit the coulometric area and inject an electrolyte suitable to the coat and substrate into the cell. Set the objective substrate in the anode and cell in the cathode. Then, apply an accurately adjusted current to the coat to melt it. The voltage across the anode and cathode called as "coulometric voltage" is rapidly changed under such situation that the coat metal is being fully melted, results in an exposure of the substrate. The thickness of the coat is calculated from this change in the coulometric voltage and period of time from the start of the current to the end of the above voltage change measurement.

**Maintenance**

- \* In order to maintain accurate measurement for long time, a yearly periodical maintenance including calibration should be recommended.
- \* Deterioration of the backup battery leads the cease of the clock function even if the measurement circuit operation is normal. The battery should be replaced every five years at the maintenance.
- \* Supplement Parts: Electrolyte- 500ml/bottle, Recording sheet (BS-80-15)-10 rolls/set

**Options**

The following optional units will contributed to your measurement:

- \* Gasket- SS  
 (Measurement accuracy:  $\pm$ 10%)  
 Measurement area: 2mm<sup>2</sup>  
 Diameter : 1.6mm  
 For 2mm wide object



- \* Fixation unit  
 For readily fixing round bars or bolts



- \* Wire auxiliary device  
 For 0.2 to 13mm dia. wires or round bars



\* Due to ongoing improvements, specifications may change without notice.



株式会社 中央製作所

**CHUO SEISAKUSHO, LTD.**

Head Office: 24-1 Uchihama-cho, Mizuho-ku, Nagoya City  
 Aichi Prefecture 467- 8563 Japan  
 Phone: 052-821-6111 Facsimile: 052-821-9154  
 Branches: Tokyo, Osaka, Sendai, Gunma, Hiroshima  
 Fukuoka  
 URL: <http://www.chuo-seisakusho.co.jp/>